

# MI 3310 25A SigmaGT/PAT

- **25 A** Earth bond
- **PRCD** type **AG, A, B, S, K**
- Support for active **3-phase Adapter A 1322, A 1422 (VDE 0544-4)**

**Easy to use**



**Multifunctional  
PAT tester**



The MI 3310 25A SigmaGT is a multifunctional portable test instrument intended to perform all measurements for complete testing the electrical safety of portable electrical equipment. The instrument can operate from mains power or batteries.

**Built-in Bluetooth technology enables support of aPAT, revolutionary Portable Appliance Testing software tool. An Android device with the aPAT application creates flexibility by serving as a link between PAT tester, QR code scanner and / or QR code printer. The application also uses a smart phone's built in camera as a barcode reader.**

**Powerful data management system PC SW PATLink PRO enables upload and download of test results and parameters for further data handling, trend analysis and test report creation.**

## INNOVATIVE TEST FUNCTIONS:

### New solution for testing of portable RCDs and RCD protected cables.

Simple connection for PRCD test - via mains test socket and IEC cord.

A complete testing (Earth Bond + Leakage + PRCD test + Polarity) can be performed without reconnection of tested item.

### Insulation-S and Substitute-S subfunctions for testing Class II devices.

These functions enable consistent testing of Class II parts of combined (Class I + Class II) appliances.

### 25 A Earth Bond test.

### Support for active 3-Phase adapters.

Multifunctional test adapters are designed for troubleshooting, as well as for periodic testing on 3-phase appliances, machinery and ARC welding equipment.

### RCD test + Voltage function for checking adequacy of mains connection point.

Instrument has also the solution for measurements on fixed installed appliances due to installed test terminals and clamp current test.

## KEY FEATURES:

- Large graphic LCD display with resolution of 240 x 128 dots with backlight.
- Over 6000 memory locations in data flash memory for storing test results and parameters.
- Bluetooth communication with aPAT application.
- Soft touch keyboard with cursor keys.
- Built-in real time clock.
- Fully compatible with PATLink PRO PC software package.
- Support for Android application aPAT.

## POWERFUL FUNCTIONS FOR FAST AND EFFICIENT PERIODIC TESTING:

- Preprogrammed test sequences.
- Fast testing with QR code identification systems.
- Test data can be uploaded from android application aPAT or from PC.
- Comparison between old and new test results can be performed on site.
- On-site printing of QR test labels.



## THE FOLLOWING TESTS CAN BE PERFORMED:

- Earth bond / continuity resistance,
- Insulation resistance,
- Insulation resistance of isolated accessible conductive parts,
- Substitute leakage current,
- Substitute leakage current of isolated accessible conductive parts,
- Differential leakage current,
- Touch leakage current,
- IEC cord polarity test,
- Leakage and TRMS load currents with current clamp,
- Portable RCD testing,
- RCD testing,
- Functional test.

## APPLICATION:

- Professional portable appliance testing
- General portable appliance testing
- Multi-location portable appliance testing
- Professional 3-phase portable appliance testing (with 3-phase adapter)
- Testing of single and 3-phase ARC Welding equipment (with 3-phase adapter)

## STANDARDS APPLIED

### Electromagnetic compatibility (EMC)

EN 61326-1

### Safety (LVD)

EN 61010-1; EN 61010-031; EN 61010-2-032

### Functionality

VDE 0404-1; VDE 0404-2; VDE 0701-0702; EN 60204-1 Ed.5; EN 60439

EN 61439-1; AS / NZS 3760; NEN 3140

# Technical specifications

## Earth bond resistance (10 A, 25 A)

Earth bond resistance readout (test current set to 25 A)

Range	Resolution	Accuracy
0.00 Ω ÷ 1.99 Ω	0.01 Ω	±(5 % of reading + 3 digits)
2.00 Ω ÷ 19.99 Ω	0.01 Ω	±10 %

Earth bond resistance readout (test current set to 200 mA)

Range	Resolution	Accuracy
0.00 Ω ÷ 1.99 Ω	0.01 Ω	±(5 % of reading + 3 digits)
2.00 Ω ÷ 9.99 Ω	0.01 Ω	±10 %
10.0 Ω ÷ 19.9 Ω	0.1 Ω	±10 %

## Insulation resistance, Insulation – S resistance (250 Vdc, 500 Vdc)

Range	Resolution	Accuracy
0.000 MΩ ÷ 0.500 MΩ	0.001 MΩ	±(10 % of reading + 5 digits)
0.501 MΩ ÷ 1.999 MΩ	0.001 MΩ	±(5 % of reading + 3 digits)
2.00 MΩ ÷ 19.99 MΩ	0.01 MΩ	
20.0 MΩ ÷ 199.9 MΩ	0.1 MΩ	

## Differential leakage current (230 Vac)

Range	Resolution	Accuracy
0.00 mA ÷ 19.99 mA	0.01 mA	±(5 % of reading + 5 digits)

## Touch leakage current (230 Vac)

Range	Resolution	Accuracy
0.00 mA ÷ 3.99 mA	0.01 mA	±(10 % of reading + 5 digits)

## Subleakage current, Subleakage – S current (40 Vac)

Range	Resolution	Accuracy
0.00 mA ÷ 19.99 mA	0.01 mA	±(5 % of reading + 5 digits)

## Power / Functional test (230 Vac)

Range	Resolution	Accuracy
0.00 kVA ÷ 4.00 kVA	0.01 kVA	±(5 % of reading + 3 digits)

## Clamp current

Range	Resolution	Accuracy
0.00 mA ÷ 9.99 mA	0.01 mA	±(5 % of reading + 10 digits)
10.0 mA ÷ 99.9 mA	0.1 mA	±(5 % of reading + 5 digits)
100 mA ÷ 999 mA	1 mA	±(5 % of reading + 5 digits)
1.00 A ÷ 9.99 A	0.01 A	±(5 % of reading + 5 digits)
10.0 A ÷ 24.9 A	0.1 A	±(5 % of reading + 5 digits)

## (P)RCD testing - single, autotest (10 mA, 15 mA, 30 mA)

Range	Resolution	Accuracy
0 ms ÷ 300 ms (½ x IΔN)	1 ms	±3 ms
0 ms ÷ 300 ms (IΔN)	1 ms	
0 ms ÷ 40 ms (5 x IΔN)	1 ms	

**Polarity test** Standard test (<50 Vac); **Active test** (230 Vac)

# General data

Power supply voltage:	9 Vdc (6x1.5 V battery or accu, size C), 230 Vac, 50 Hz/60 Hz
Operation:	10 h
Working temperature range:	0 °C ÷ 40 °C
Maximum relative humidity:	85 % RH (0 °C ÷ 40 °C), non-condensing
Display:	240 x 128 dots matrix display with backlight
Memory:	6000 memory locations
Communication port:	2 x RS232 (9 pin D sub, female) USB (connector Typ B)
Overvoltage category:	CAT II / 300 V
Protection classification:	Double insulation
Protection degree:	case IP 50 /connectors IP 20
Dimensions (w x h x d):	31 cm x 13 cm x 25 cm
Weight (with st. accessories):	5 kg



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## Ordering information:

Standard set

Part No. MI 3310 25A



- Instrument MI 3310 25A SigmaGT (with bluetooth)
- Small soft carrying bag
- Test lead, brown, green, black, 1.5 m
- Crocodile clip, brown, green, black
- Test probe, brown, green, black
- PC software PATLink PRO
- RS232 cable, USB cable
- Instruction manual, short instruction manual
- Calibration certificate
- NiMH rechargeable batteries, type C, 6 pcs
- IEC test cable, 2 m
- Mains cable 16 A

## Optional accessories:

Photo	Order No.	Acc. description
	A 1283	Leakage current clamp
	S 2062	Zebra BT label printer set
	A 1450	Spare label role for S 2062
	A 1321	Barcode scanner (Bluetooth)
	A 1105	Barcode scanner
	A 1107	RFID reader / writer
	A 1108	RFID tags, self-stick, 25 pcs RFID tags, key-tag, 25 pcs
	A 1207	Three phase adapter
	A 1203	A 1203 Upgrade code PAT Link PRO to PAT Link PRO Plus
	A 1331	Test lead with crocodile black 1.5 m
	A 1316	Three phase adapter (16A CEE-Schuko)
	A 1317	Three phase adapter (32A CEE-Schuko)
	A 1322	Active 3-phase Adapter
	A 1422	Active 3-phase Adapter Plus
	A 1434	A 1434 aPAT Android
	A 1488	BT LABEL PRINTER Able
	A 1520	Labels for Able printer, (250 labels per roll)

Note! Photographs in this catalogue may slightly differ from the instruments at the time of delivery. Subject to technical change without notice.